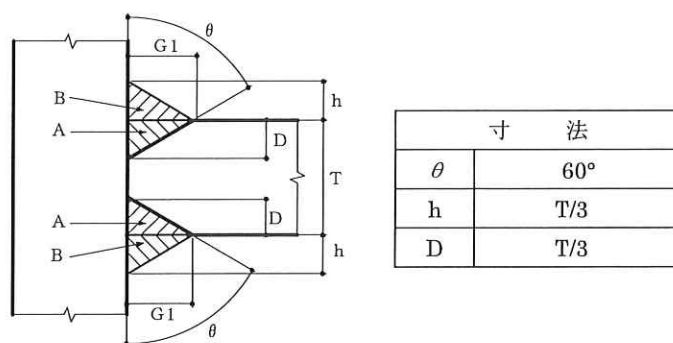


3. 7 K形開先（異形隅肉溶接）－T継手



$$K=2(A+B)/21.78$$

$$G1=D \cdot \tan \theta$$

$$A=G1 \cdot D/2$$

$$B=(G1 \cdot h/2) \cdot 1.21$$

開先深さ D (mm)	換 算 率 K
6	6.3
7	8.6
8	11.2
9	14.2
10	17.6
11	21.3
12	25.3
13	29.7
14	34.4
15	39.5
16	45.0
17	50.8
18	56.9
19	63.4
20	70.3

2020/4/07 訂正 1.12⇒1.21